**FasTop™ CERAMIC CARPET™ System**

*FasTop* CERAMIC CARPET SYSTEM is a decorative, cementitious urethane self-leveling slurry with color quartz broadcast to yield a 3/16”-1/4” finished system. *FasTop CERAMIC CARPET* can be applied with a pin rake, screed rake or flat trowel. It is designed to provide a durable, yet, decorative seamless flooring system on concrete substrates which will not be adversely affected by moisture vapor emissions.

**Advantages**
- Can be applied to “green” concrete
- Rapid cure and hardness development
- Water based
- Impact resistant
- Moisture insensitive
- No moisture testing required
- Acceptable for use in USDA inspected facilities

**Uses**
- Warehouses
- Aircraft Hangars
- Manufacturing Flooring
- Garages

**Limitations**
- Protect material from freezing

### Typical Physical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Color</td>
<td>Pre-Blended Standard Colors</td>
</tr>
<tr>
<td></td>
<td>Custom Color Blends Available</td>
</tr>
<tr>
<td>Cure Time</td>
<td>8-12 hours</td>
</tr>
<tr>
<td>Recoat</td>
<td>18-24 hours</td>
</tr>
<tr>
<td>Foot Traffic</td>
<td>36-48 hours</td>
</tr>
<tr>
<td>Full Service</td>
<td>75</td>
</tr>
<tr>
<td>Abrasion Resistance</td>
<td>100 mgs lost</td>
</tr>
<tr>
<td>ASTM D 4060, CS-17 Wheel, 1,000 cycles</td>
<td>75</td>
</tr>
<tr>
<td>Hardness, Shore D</td>
<td>550-600 psi</td>
</tr>
<tr>
<td>Tensile Strength</td>
<td>5,000 psi</td>
</tr>
<tr>
<td>ASTM C 307</td>
<td>3,700 psi</td>
</tr>
<tr>
<td>Compressive Strength</td>
<td></td>
</tr>
<tr>
<td>ASTM C 579</td>
<td></td>
</tr>
<tr>
<td>Flexural Strength</td>
<td></td>
</tr>
<tr>
<td>ASTM C 580</td>
<td></td>
</tr>
<tr>
<td>Impact Resistance</td>
<td>Withstands 16 ft lbs</td>
</tr>
<tr>
<td>MIL-D-3134, Sec.4.7.3</td>
<td>Without cracking, delamination or chipping</td>
</tr>
<tr>
<td>Flammability</td>
<td>Self-Extinguishing over concrete</td>
</tr>
<tr>
<td>Critical Radiant Flux</td>
<td>&gt;1.0</td>
</tr>
<tr>
<td>ASTM E 648</td>
<td></td>
</tr>
<tr>
<td>Smoke Denisty</td>
<td>287-346</td>
</tr>
<tr>
<td>ASTM E 662</td>
<td></td>
</tr>
</tbody>
</table>

**ASTM D = Resin only**
Installation

General Polymers materials shall only be installed by approved contractors. The following information is to be used as a guideline for the installation of the FasTop CERAMIC CARPET SYSTEM. Contact the Technical Service Department for assistance prior to application.

Surface Preparation — General

General Polymers systems can be applied to a variety of substrates, if the substrate is properly prepared. Preparation of surfaces other than concrete will depend on the type of substrate, such as wood, concrete block, quarry tile, etc. Should there be any questions regarding a specific substrate or condition, please contact the Technical Service Department prior to starting the project. Refer to Surface Preparation (Form G-1).

Surface Preparation — Concrete

Concrete surfaces shall be abrasive blasted to remove all surface contaminants and laitance. The prepared concrete shall have a surface profile depending upon system selected. Refer to Form G-1. After initial preparation has occurred, inspect the concrete for bug holes, voids, fins and other imperfections. Protrusions shall be ground smooth while voids shall be filled with a system compatible filler. For recommendations, consult the Technical Service Department.

Temperature

Throughout the application process, substrate temperature should be 50ºF/10ºC – 90ºF/32·C. Substrate temperature must be at least 5ºF/-15ºC above the dew point. Applications on concrete substrate should occur while temperature is falling to lessen offgassing. The material should not be applied in direct sunlight, if possible. Protect material from freezing prior to installation.

Limitations

The substrate must be structurally sound, cleaned of any foreign matter that will inhibit adhesion.

Do not apply in temperatures below 50ºF/10ºC or above 85º F/29ºC or when relative humidity is greater than 85%. If substrate is not concrete, wood or metal as described in Surface Preparation (Form G-1) then do not apply. Call Technical Service Department for recommendation.

To limit this potential install when concrete temperatures are falling, when air temperatures will not differentiate more than 10 degrees during installation and cure, or prime with 3477 Epoxy Water Emulsion Primer / Sealer in areas not exposed to high temperatures.

- Do not mix partial units.
- Do not hand mix. Do not let mixed material sit in mass, even a 2-3 minute delay in pouring will reduce working time.
- Do not apply to cracked or unsound substrates.
- Do not install outside, call Technical Service

Full chemical resistance is achieved after a seven (7) day cure. Consult the Technical Service Department for specific chemical resistance.

Application Information — Surface Prep Profile CSP 3-5

<table>
<thead>
<tr>
<th>VOC MIXED</th>
<th>MATERIAL</th>
<th>MIX RATIO</th>
<th>THEORETICAL COVERAGE PER COAT CONCRETE</th>
<th>PACKAGING</th>
</tr>
</thead>
<tbody>
<tr>
<td>&lt;200 g/L</td>
<td>Optional Primer for outgassing 3477</td>
<td>2:1</td>
<td>250 sq. ft. / gal</td>
<td>3 or 15 gals</td>
</tr>
<tr>
<td>&lt;50 g/L</td>
<td>Slurry 4080 5035 5900F</td>
<td>1 unit</td>
<td>70-75 sq. ft. / unit 35 lbs 500 lbs / 1,000 sq. ft.</td>
<td>1.8 gals 35 lb. bag 50 lb. bag</td>
</tr>
<tr>
<td>&lt;100 g/L</td>
<td>Bonding Coat 3746 5900F 2:1 premeasured unit</td>
<td>100-120 sq. ft./gal 500 lbs / 1,000 sq. ft.</td>
<td>3 or 15 gals 50 lb. bag</td>
<td></td>
</tr>
<tr>
<td>&lt;100 g/L</td>
<td>Grout Coat 3746 2:1 premeasured unit</td>
<td>160-200 sq. ft./gal</td>
<td>3 or 15 gals</td>
<td></td>
</tr>
<tr>
<td>&lt;100 g/L</td>
<td>Topcoat 3746 2:1 premeasured unit</td>
<td>160-200 sq. ft./gal</td>
<td>3 or 15 gals</td>
<td></td>
</tr>
</tbody>
</table>

For additional topcoat options consult the General Polymers Topcoat Selection Guide, or contact your Sherwin Williams representative.
Optional Primer for outgassing
Mixing and Application

1. Premix 3477A (resin) and 3477B (hardener) separately, using a low speed drill and Jiffy blade. Mix for one minute and until uniform, exercising caution not to whip air into the materials.

2. Add 2 parts 3477A (resin) to 1 part 3477B (hardener) by volume. Mix with low speed drill and Jiffy blade for three minutes and until uniform. DO NOT mix more material than can be used within 4 hours. Apply material with a short nap roller at a spread rate of 250 sq. ft. per gallon.

3. DO NOT ALLOW TO PUDDLE. Any uneven or textured surfaces will require more material than an even surface.

4. Proceed when tack free, 1-4 hours on shot blasted concrete.

Slurry
Mixing and Application

DO NOT PREMIX 4080 PART B HARDENER. OVER EXPOSURE TO AIR EFFECTS PHYSICAL PROPERTIES

1. Add 4080A (resin) to 4080B (hardener) and mix with low speed drill and Jiffy mixer until uniform.

2. Pour 35 lbs. 5035 aggregate and 1 pre-measured unit (1 gal Part A : short-filled gal Part B) into container and mix until no lumps remain. Immediately pour mixed material onto the substrate and pull out using a pin rake, screed rake or flat trowel at a spread rate of 70-75 sq. ft. at 1/16”. Place all material within 15 minutes. Back roll with a loop roller to assist leveling. Allow material to self-level (2-5 minutes).

3. Broadcast 5900F ceramic granules to saturation (about 500 lbs. per 1,000 square feet).

   NOTE: Ceramic Color Quartz distribution is critical to the success of the application. The floor’s finished appearance depends on the manner in which the sand has been applied. In grass seed like fashion, allow the sand to fall after being thrown upward and out. DO NOT THROW DOWNWARD AT A SHARP ANGLE USING FORCE.

4. Allow to cure for a minimum of 6-8 hours, sweep off excess sand with a clean, stiff bristled broom. Clean sand can be saved for future use. All imperfections such as high spots should be smoothed before the application of the second broadcast coat.

Bonding Coat/2nd Broadcast
Mixing and Application

1. Premix 3746A (resin) using a low speed drill and Jiffy blade. Mix for one minute and until uniform, exercising caution not to introduce air into the material.

2. Add 2 parts 3746A (resin) to 1 part 3746B (hardener) by volume. Mix with low speed drill and Jiffy blade for three minutes and until uniform. To insure proper system cure and performance, strictly follow mix ratio recommendations.

3. Apply 3746 using a squeegee or trowel and back roll with a 3/8” nap roller at a spread rate of 160-200 square feet per gallon (4.1-5.1 sq meter / liter) to yield 8-10 mils (200-250 microns) WFT making sure of uniform coverage. Take care not to puddle materials and insure even coverage.

4. After 20-30 minutes set-up time, material should be rolled with a spike roller to remove any entrapped air. Do not spike roll after 40 minutes.

5. Allow to cure 24 hours minimum before opening to traffic and water exposure.

   Note: Epoxy materials will appear to be cured and “dry to touch” prior to full chemical cross linking. Allow epoxy to cure 2-3 days prior to exposure to water or other chemicals for best performance.

Cleanup
Clean up mixing and application equipment immediately after use. Use toluene or xylene. Observe all fire and health precautions when handling or storing solvents.

Safety
Refer to the MSDS sheet before use. federal, state, local and particular plant safety guidelines must be followed during the handling and installation and cure of these materials. Safe and proper disposal of excess materials shall be done in accordance with applicable federal, state, and local codes.
Maintenance
Occasional inspection of the installed material and spot repair can prolong system life. For specific information, contact the Technical Service Department.

Material Storage
Store materials in a temperature controlled environment (50ºF – 90ºF) and out of direct sunlight.
Keep resins, hardeners, and solvents separated from each other and away from sources of ignition.

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Consult www.generalpolymers.com to obtain the most recent Product Data information and Application instructions.

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